



# TEXICRYL® 13-500

# Styrene acrylic copolymer

## INTRODUCTION

**TEXICRYL 13-500** is an aqueous Styrene Acrylic copolymer emulsion for use in flexible packaging, especially where good adhesion and water resistance is required. It is used in printing inks for application to low surface energy substrates, specifically films and foils.

**TEXICRYL 13-500** also exhibits a low Cobb value and is heat sealable, due to the softness of the polymer.

TEXICRYL 13-500 is APEO free.

### **CHARACTERISTICS**

#### (Not to be taken as a specification)

Solids content	%	43	
Viscosity at 25°C			
(Brookfield RVT,	mPa s	400	
Spindle 4, 100 rpm)			
Relative density at 25°C		1.05	
Particle size	nm	< 120	
pН	9 /- /	8.5	
Tg (measured)	°C	- 10	
MFFT*	°C	< 0	
Acid Value	Mg KOH/g	62	

<sup>\*</sup> Determined by metal bar with temperature gradient.

**APPROVALS** 

**TEXICRYL 13-500** complies with FDA parts 176-180, 176-170 and 176-105, with some limitations. Please contact your sales representative for further details.

APPLICATIONS

The product has excellent adhesion to low surface energy substrates with high gloss and excellent water resistance.

It has low odour and low foaming characteristics and has good compatibility with other resins and raw materials.

It exhibits negligible solvent shocking characteristics and has a fast dry speed and excellent 'wet wrinkle resistance' on films.

Refer to start point formulations in Flexible Packaging booklet for further details.

**PACKAGING** 

**TEXICRYL 13-500** is supplied in 200 kg drums, 1 tonne IBC's or bulk supplies by road tanker.

**STORAGE** 

**TEXICRYL 13-500** can be stored in the containers in which it is supplied.

Protect from frost.

**HEALTH & SAFETY** 

Please see separate Material Safety Data Sheet.

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